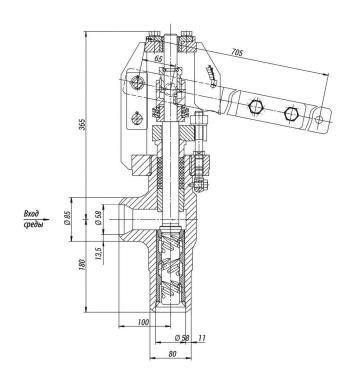
879-65-Pa -01



Production according to TR 2913-001-15365247-2004

Installation place: as a rule, the valves are installed on the cooling water injection

pipelines in DS, PRDS, FRPRDS and industrial pipelines. Installation requirements: the valves are designed for outdoor installation and in

closed premises with the ambient temperature up to +70 C.

The valves equipped with built-in actuators shall be only installed on horizontal

pipeline sections with the actuator position upwards.

Pipeline connection: welded connection.

Climatic version: У, УХЛ, ХЛ, Т according to GOST 15150-69.

Placement category: 1, 2, 3 according to GOST 15150-69.

Depending on the lifting height of the valve needle, the throughput capability is shown in the diagrams.

Specifications

DN, mm	Pp, MPa	Tmax of the Mediu m, °C	Body Materi al, Steel	Workin g Medi um	Operat ing Stroke, mm	Max. Kv, m³/h	Max. P ressur e Diffe rential, MPa	F, cm²	TQ, N·m, maxim um torque at spindle plug	Design ation of the electri c drive	N, kW	t хода, с.	Weight withou t Electri c Actu ator, kg	Full Weight , kg	Torque , N*m
65	23,5	250	20	Вода	24	2,1	15,7	0,78	1580**	M90-6 30/25- 0,25y- 92K	0,2	20	40	114	0

Legend

DN - Nominal **Tmax** - Maximum **h** - Valve Stroke

Diameter Design Temperature Kv - Throughput Capability

PN - Nominal Mκp - Spindle Torque F - Seat Area

Pressure t - Response time ζ - Resistance Coefficient

P - Pressure μ - Fluid Flow Coefficient

The control needle valves are used as fluid flow regulators.

The provision of smooth control within the limits of the rated throughput capability is achieved with the help of the valve needle form. The seat has reinforced hard-facing of increased hardness which is resistant erosive and corrosive wear. They are not used as shutoff devices.

According to the actuator type of the working body and control method, the control needle valves are divided into the following types:

• Lever-operated control needle valves. The valve control is carried out on a

- remote basis (automatically) with actuators of single-turn electric actuator type (M3O) through the lever. The allowed pressure differential on the valve shall not exceed 1 MPa.
- Control needle valves. The valve control is carried out with a handwheel or an
 actuator with a current position sensor of electric multi-turn actuator types
 (Π3M) (ABS ZEIM Automation), SAR (AUMA) or linear pneumatic actuators
 FESTO, VALBIA, AIR Torque, ROTORK etc., chosen considering the working
 medium pressure and air pressure. The valves equipped with actuators shall be
 only installed on horizontal pipeline sections with the actuator position
 upwards.
- Control angle valves. The valves are controlled with a built-in multi-turn electric
 actuator with a current position sensor of electric multi-turn actuator / electric
 multi-turn mechanism types (ΠΘΜ/ΜΘΜ) (ABS ZEIM Automation), SAR (AUMA)
 etc. or linear pneumatic actuators of electric multi-turn actuator types (ΜΘΠ)
 (ABS ZEIM Automation), REGADA etc., chosen considering the working medium
 pressure.

According to GOST 356-80, the valves designed for the ultimate pressure allow their application on operating parameters within the following range:

- at PN 100 MPa from 10 MPa, 200 °C to 3,6 MPa, 455 °C;
- at PN 63 MPa from 6,3 MPa, 200 °C to 2,3 MPa, 455 °C;
- at PN 25 MPa from 25 MPa, 200 °C to 9 MPa, 455 °C.

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