

## Production according to TR 2913-001-15365247-2004

Installation place: as a rule, the valves are installed on the cooling water injection

pipelines in DS, PRDS, FRPRDS and industrial pipelines. Installation requirements: the valves are designed for outdoor installation and in

closed premises with the ambient temperature up to +70 C.

The valves equipped with built-in actuators shall be only installed on horizontal

pipeline sections with the actuator position upwards. Pipeline connection: welded connection.

Climatic version: У, УХЛ, ХЛ, T according to GOST 15150-69.

Placement category: 1, 2, 3 according to GOST 15150-69.

Depending on the lifting height of the valve needle, the throughput capability is

shown in the diagrams.

DN, mm	Pp, MPa	Tma x of the Med ium, °C	yМ	king Med	Ope ratin g St roke , mm	. Kv,		F, cm²	TQ, N•m , ma xim um t orqu e at spin dle plug	d1, mm	Desi gnat ion of the elec tric driv e	N, kW	t xo да, c.	H, mm	h, mm	D, mm	D1, mm	d, mm	h1, mm	Wei ght with out Elec tric Act uato r, kg	Full Wei ght, kg	Tor que, N*m
20	37,3	280	20	вод а	16	1,8	12	0,78	20к Н*	28	MƏ П-2 500 0/1 00-5 0-У- 99	0,3	32	905	115	32	45	20	70	13	38	0

## **Specifications**

Legend

<b>DN</b> - Nominal	Tmax - Maximum	<b>h -</b> Valve Stroke
Diameter	Design Temperature	<b>Kv -</b> Throughput Capability
<b>PN</b> - Nominal	<b>Мкр</b> - Spindle Torque	<b>F</b> - Seat Area
Pressure	<b>t</b> - Response time	<b>ζ</b> - Resistance Coefficient
P - Pressure	µ - Fluid Flow Coefficient	

The control needle valves are used as fluid flow regulators.

The provision of smooth control within the limits of the rated throughput capability is achieved with the help of the valve needle form. The seat has reinforced hard-facing of increased hardness which is resistant erosive and corrosive wear. They are not used as shutoff devices.

## According to the actuator type of the working body and control method, the control needle valves are divided into the following types:

- Lever-operated control needle valves. The valve control is carried out on a remote basis (automatically) with actuators of single-turn electric actuator type (M3O) through the lever. The allowed pressure differential on the valve shall not exceed 1 MPa.
- Control needle valves. The valve control is carried out with a handwheel or an actuator with a current position sensor of electric multi-turn actuator types (ПЭМ) (ABS ZEIM Automation), SAR (AUMA) or linear pneumatic actuators FESTO, VALBIA, AIR Torque, ROTORK etc., chosen considering the working medium pressure and air pressure. The valves equipped with actuators shall be only installed on horizontal pipeline sections with the actuator position upwards.
- Control angle valves. The valves are controlled with a built-in multi-turn electric actuator with a current position sensor of electric multi-turn actuator / electric multi-turn mechanism types (ΠЭΜ/ΜЭΜ) (ABS ZEIM Automation), SAR (AUMA) etc. or linear pneumatic actuators of electric multi-turn actuator types (ΜЭΠ) (ABS ZEIM Automation), REGADA etc., chosen considering the working medium pressure.

According to GOST 356-80, the valves designed for the ultimate pressure allow their application on operating parameters within the following range:

- at PN 100 MPa - from 10 MPa, 200 °C to 3,6 MPa, 455 °C;

- at PN 63 MPa - from 6,3 MPa, 200 °C to 2,3 MPa, 455 °C;

– at PN 25 MPa – from 25 MPa, 200 °C to 9 MPa, 455 °C.

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